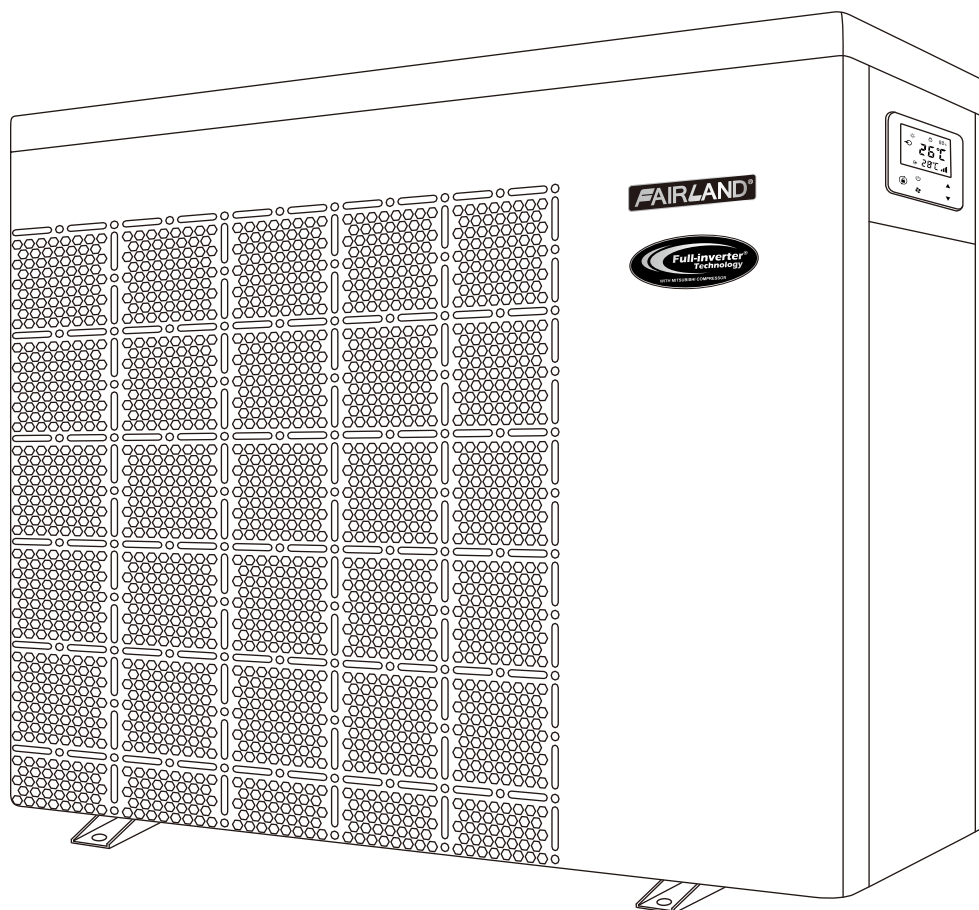




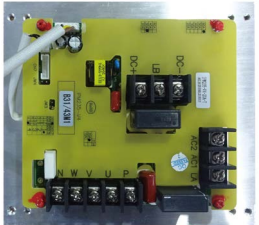
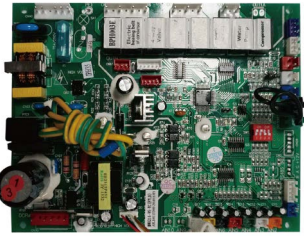
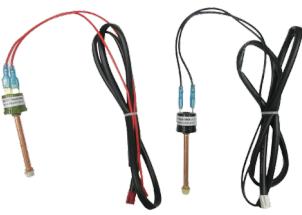
Spare Parts Catalog of of Inverter-plus (Heating&Cooling)



(IPHC70T、IPHC100T)

CONTENTS

Spare Parts Picture	03-04
IPHC70T	05-06
IPHC100T	07-08

 ①	 ②	 ③	 ④
Inverter board	PC Board (Heat&Cool)	Touch controller	Contactor
 ⑤	 ⑥	 ⑦	 ⑧
Capacitor	Power filter plate	Capacitor plate	Reactor(big)
 ⑨	 ⑩	 ⑪	 ⑫
Reactor(small)	Water pump contactor	Electronic expansion valve	4-way valve
 ⑬	 ⑭	 ⑮	 ⑰
Water flow switch	Fan motor	Fan motor driver module	Full set of sensors
 ⑱	 ⑲	 ⑳	 ㉑
Compressor	Titanium heat exchanger(Heat&Cool)	Evaporator	High & low pressure protection switch



②②

High& low pressure valve



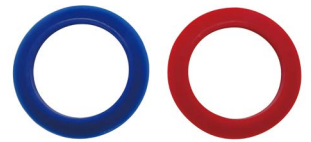
②③

Liquid reservoir



②⑤

Water union



②⑥

Water union gasket



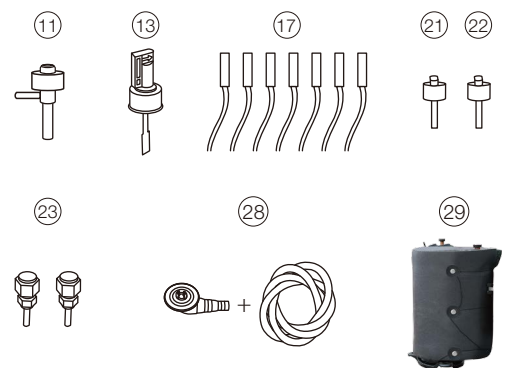
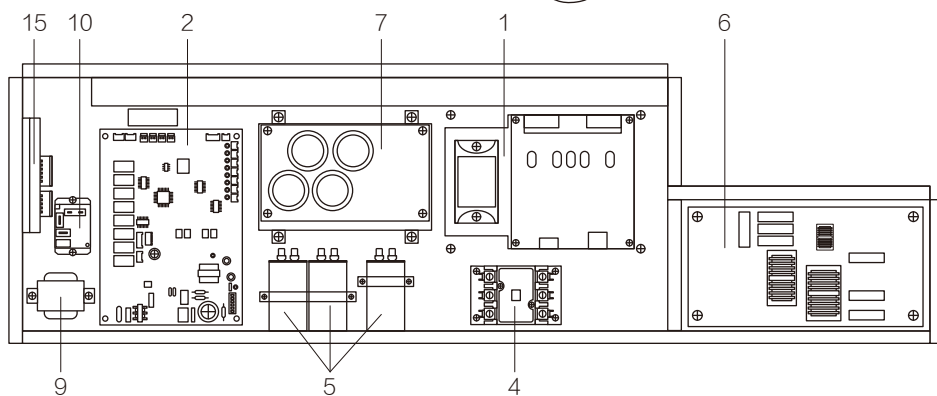
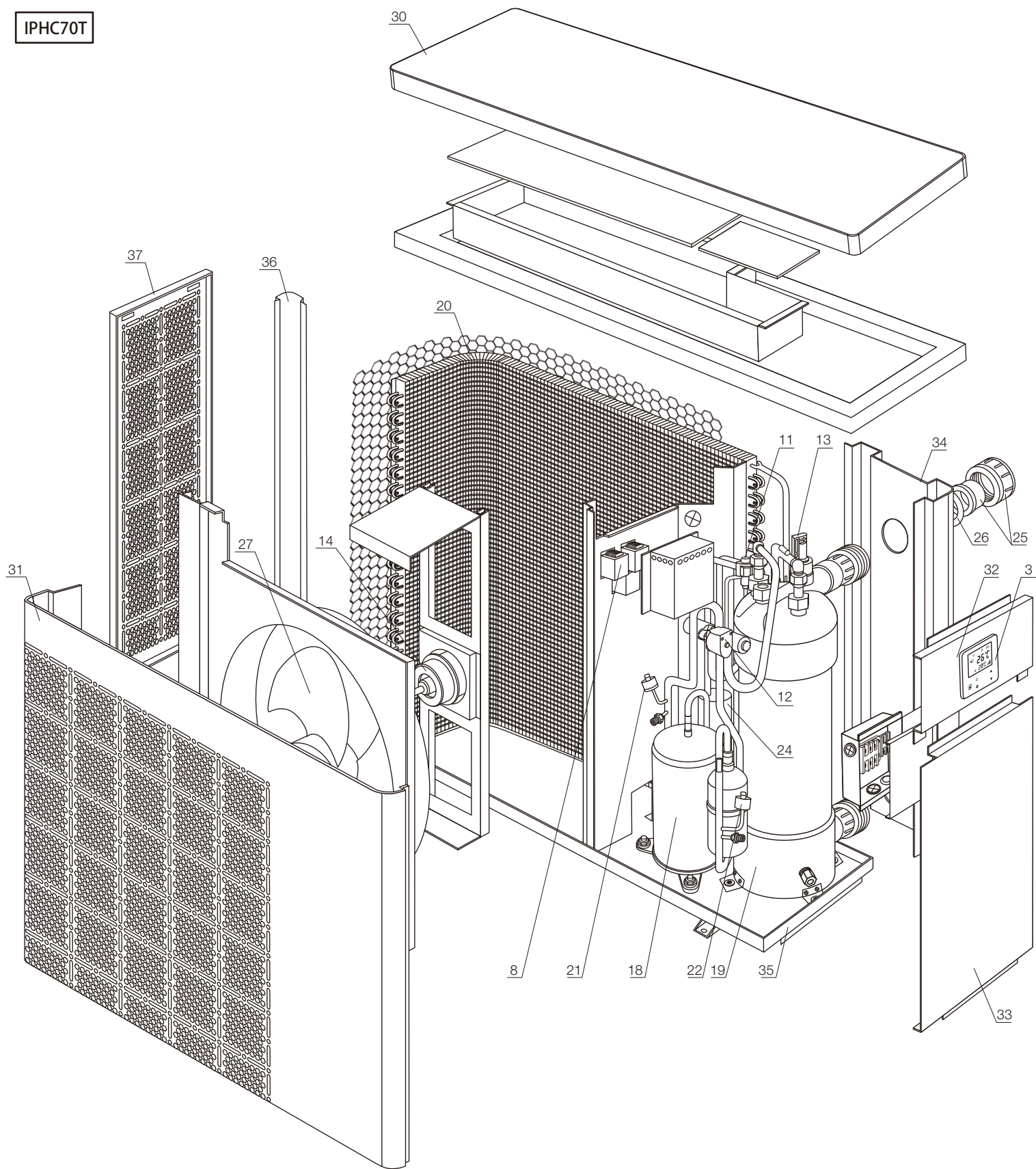
②⑦

Fan

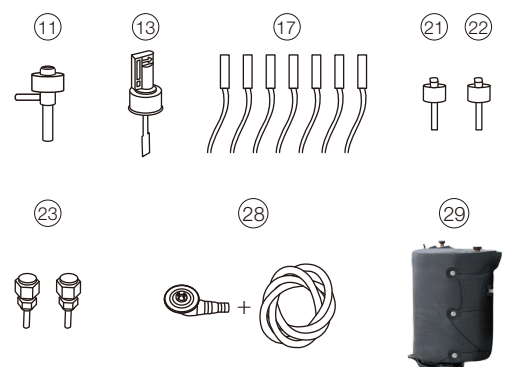
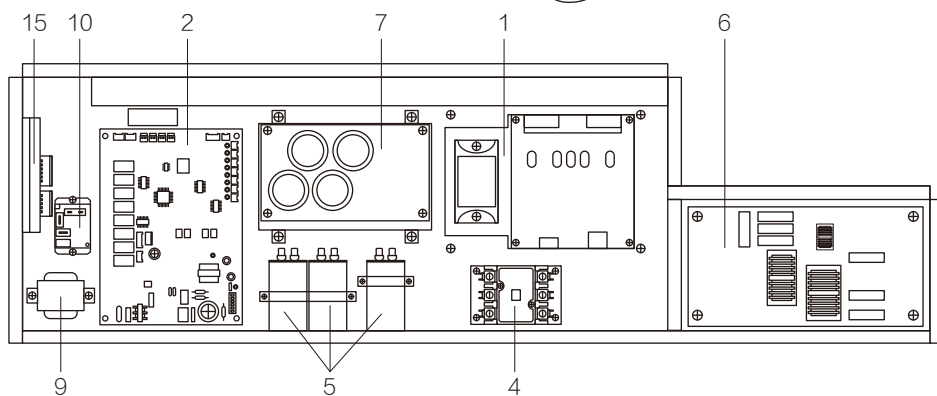
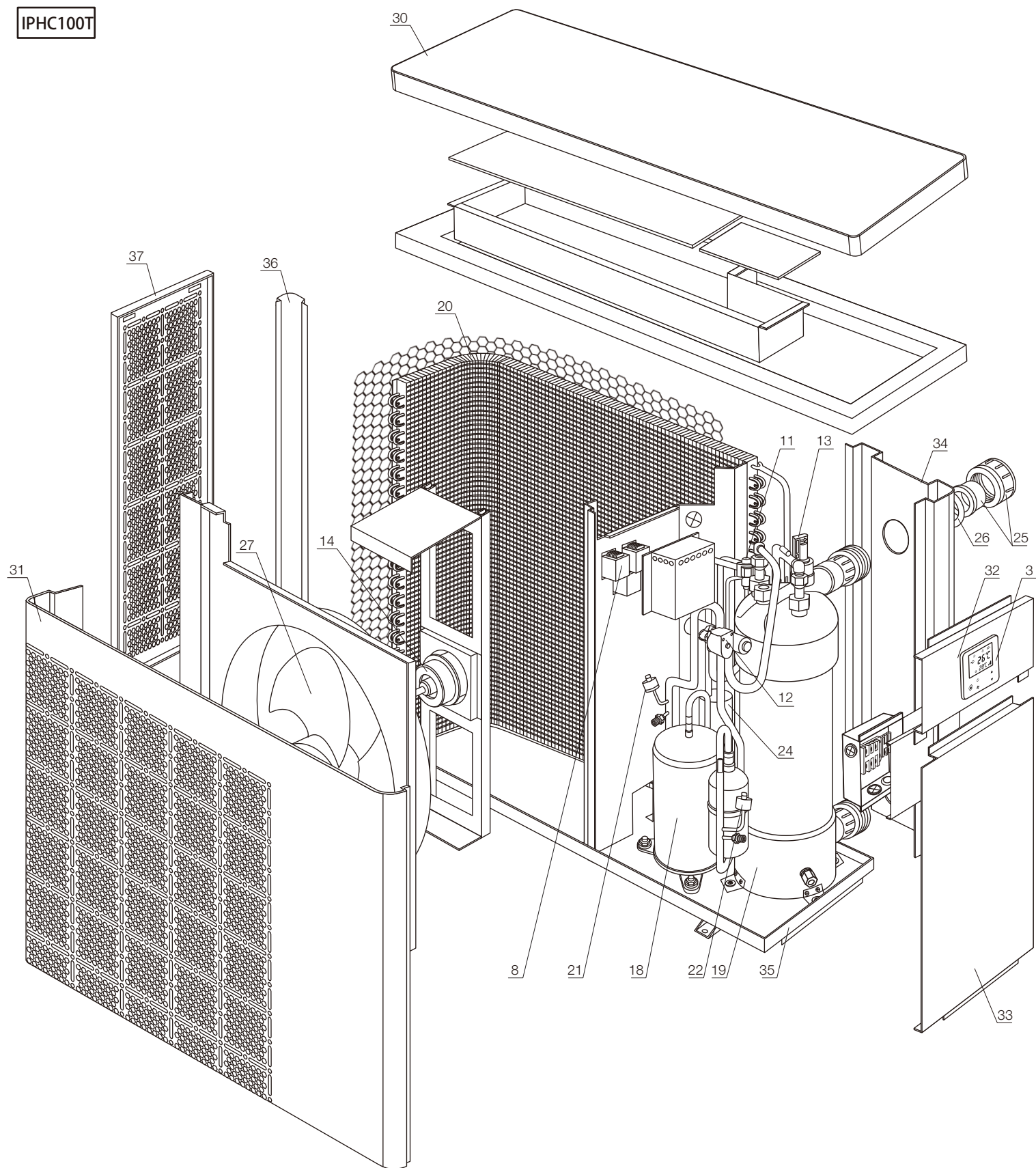


②⑧

Drainage kit



Position	Spare parts	Code
A、Electrical Spare Parts		
1	Inverter board	033093000000
2	PC board (Heat&Cool)	033090120000A68S
3	Touch controller	034092020001
4	Contactor	040010030000
5	Capacitor	041020250000
6	Power filter plate	033090630000
7	Capacitor plate	033091510000
8	Reactor(big)	041301050000
9	Reactor(small)	041301070000
10	Water pump contactor	040020020000
11	Electronic expansion valve	006121100001
12	4-way valve	006110170001
13	Water flow switch	040060600000
14	Fan motor	032051000100
15	Fan motor driver module	032051000200
16	Fuse	/
17	Full set of sensors	Z35043000200
B、Refrigerating Spare Parts		
18	Compressor	031062990000
19	Titanium heat exchanger(Heat&Cool)	001030710003
20	Evaporator	Z01011190000
21	High pressure protection switch	040050630000
22	Low pressure protection switch	040050130000
23	High&low pressure valve	006080500000
24	Liquid reservoir	006090020000
C、Cabinet & Other Spare Parts		
25	Water union	003990020000
26	Water union gasket	004980050003
27	Fan	007010120000
28	Drainage kit	Z03991700000
29	Compressor insulation cap	004040360000
30	Top cover	002020640900
31	Front panel	0020206403Z1
32	Right up panel	002020643900
33	Right down panel	0020206412P00
34	Back panel	0020206455Z1
35	Bottom board	002020640100
36	Pole	0020206404Z1
37	Left mesh board	0020206417Z1



Position	Spare parts	Code
A、Electrical Spare Parts		
1	Inverter board	033093010000
2	PC board (Heat&Cool)	033090120000A78S
3	Touch controller	034092020001
4	Contactora	040010030000
5	Capacitor	041020350000
6	Power filter plate	033090630000
7	Capacitor plate	033091500000
8	Reactor(big)	041301060000
9	Reactor(small)	041301070000
10	Water pump contactor	040020020000
11	Electronic expansion valve	006121100001
12	4-way valve	006110170001
13	Water flow switch	040060600000
14	Fan motor	032051000100
15	Fan motor driver module	032051000200
16	Fuse	/
17	Full set of sensors	Z35043000200
B、Refrigerating Spare Parts		
18	Compressor	031063000000
19	Titanium heat exchanger(Heat&Cool)	001030680003
20	Evaporator	Z01011140000
21	High pressure protection switch	040050630000
22	Low pressure protection switch	040050130000
23	High&low pressure valve	006080500000
24	Liquid reservoir	006090040000
C、Cabinet & Other Spare Parts		
25	Water union	003990020000
26	Water union gasket	004980050003
27	Fan	007010120000
28	Drainage kit	Z03991700000
29	Compressor insulation cap	004040220000
30	Top cover	002020650900
31	Front panel	0020206505Z1
32	Right up panel	002020653700
33	Right down panel	002020641200
34	Back panel	0020206538Z1
35	Bottom board	002020650100
36	Pole	0020206506Z1
37	Left mesh board	0020206520Z1