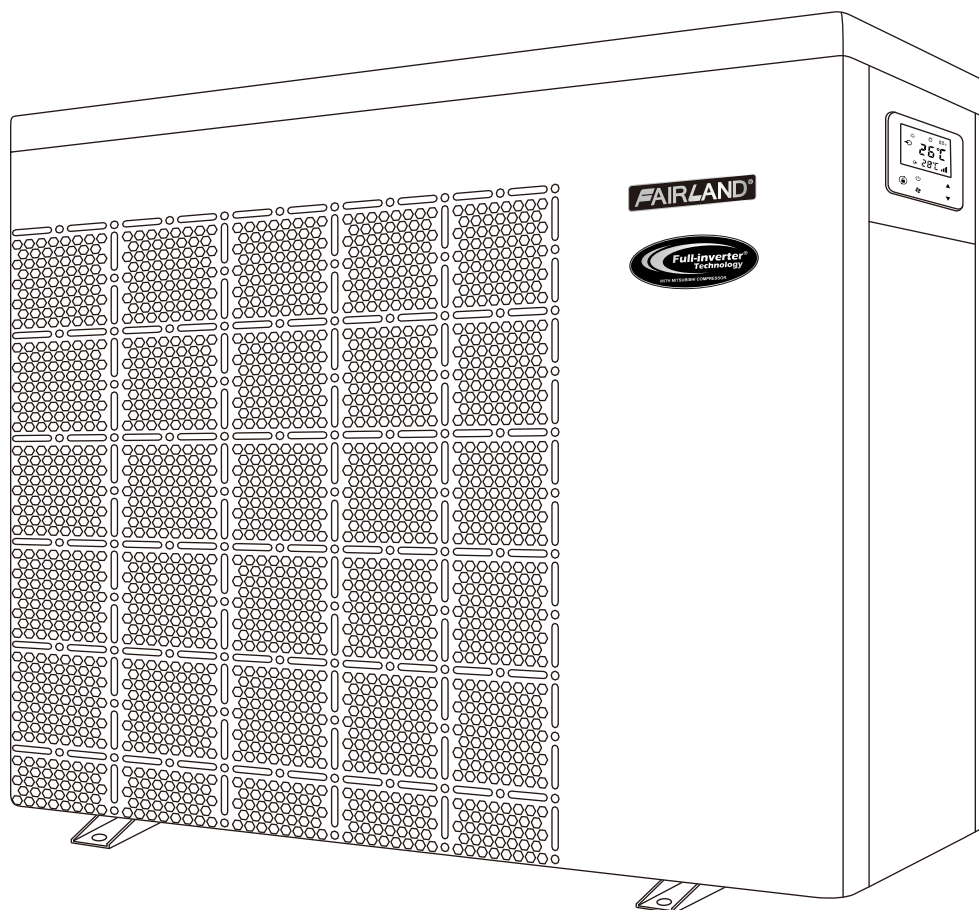




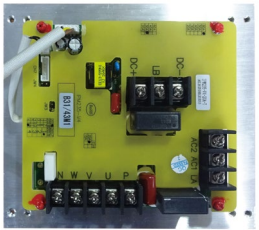
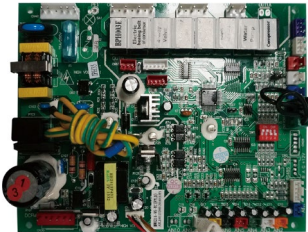
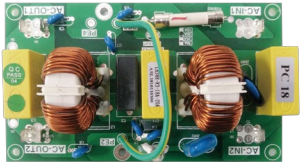
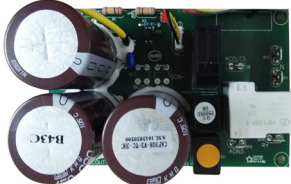
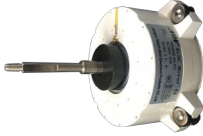
Spare Parts Catalog of of Inverter-plus (Heating Only)



(IPHR70T~IPHR100T)

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Spare Parts Picture	03-04
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 ①	 ②	 ③	 ④
Inverter board	PC Board (Heat&Cool)	Touch controller	Contactor
 ⑤	 ⑥	 ⑦	 ⑧
Capacitor	Power filter plate	Capacitor plate	Reactor(big)
 ⑨	 ⑩	 ⑪	 ⑫
Reactor(small)	Water pump contactor	Electronic expansion valve	4-way valve
 ⑬	 ⑭	 ⑮	 ⑯
Water flow switch	Fan motor	Full set of sensors	Compressor
 ⑰	 ⑱	 ⑲	 ⑳
Titanium heat exchanger(Heat)	Evaporator	High pressure protection switch	Low pressure protection switch



②②

Low pressure valve



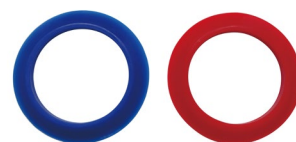
②③

Liquid reservoir



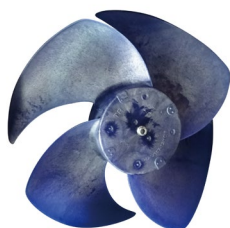
②⑤

Water union



②⑥

Water union gasket



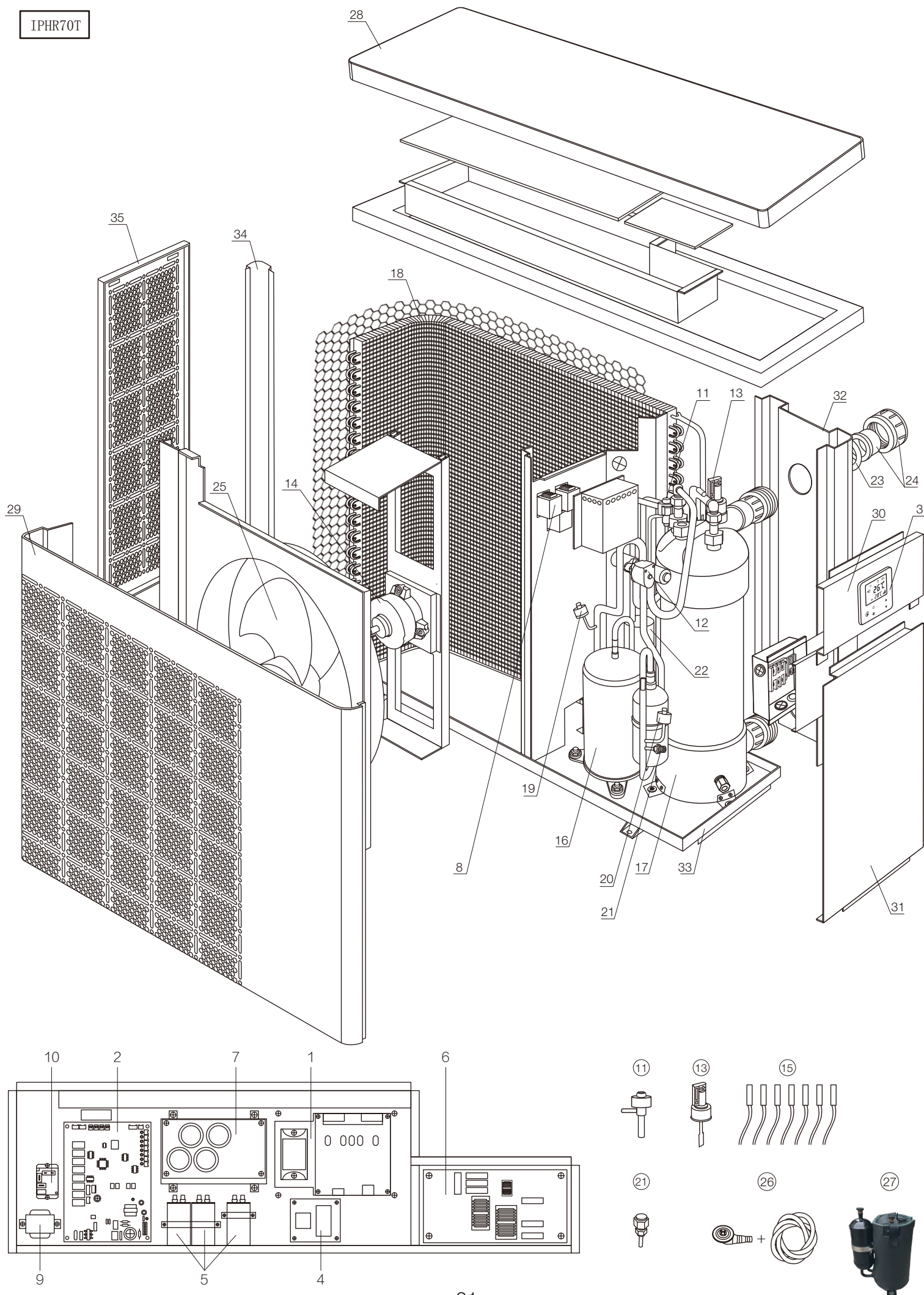
②⑦

Fan

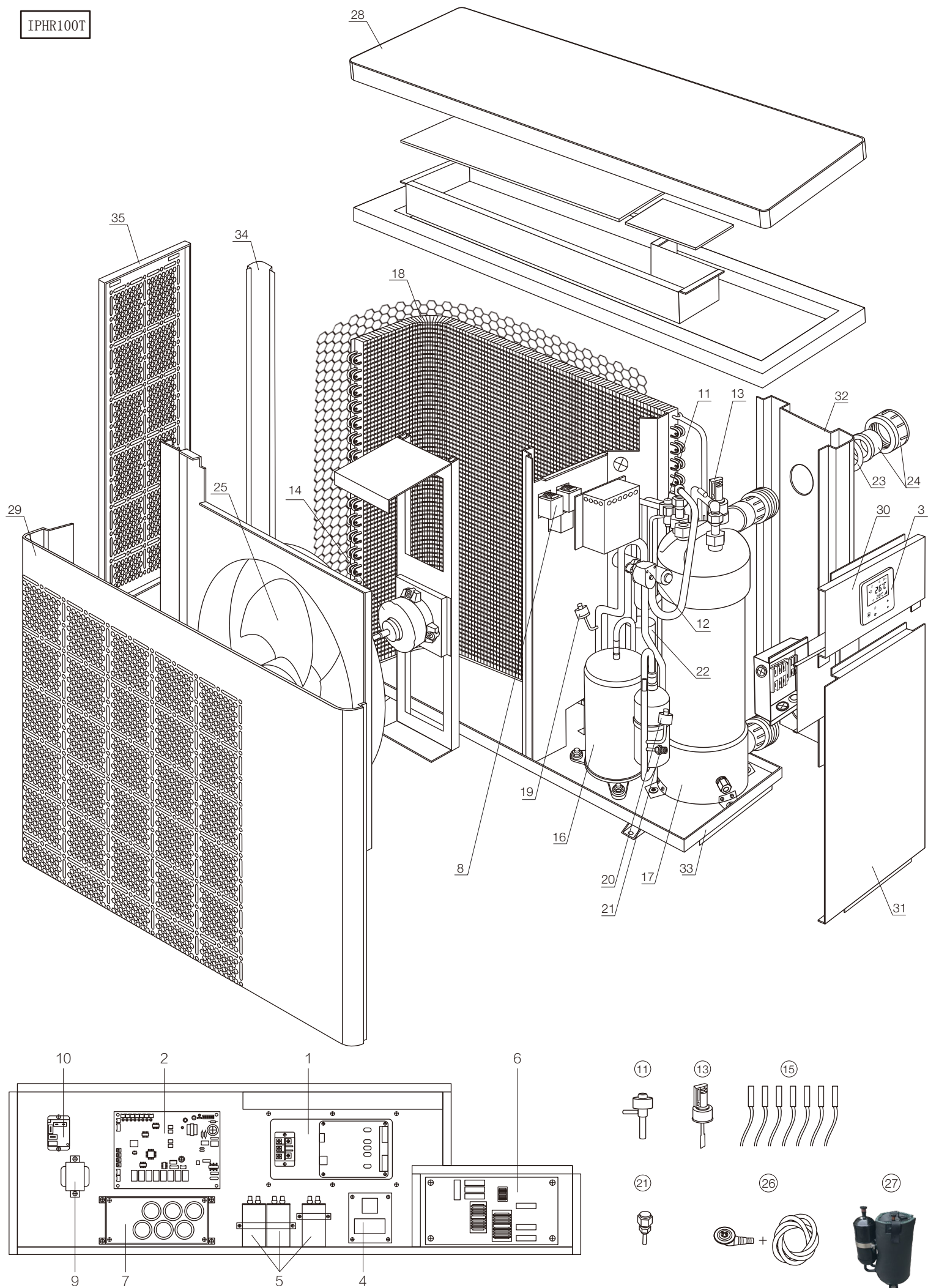


②⑧

Drainage kit



Position	Spare parts	Code
1	Inverter board	033093000000
2	PC board (Heat)	033090150000H68s
3	Touch controller	034092020001
4	Contactor (3 phase)	040010030000
5	Capacitor (3 phase)	041020250000
6	Power filter plate	033090630000
7	Capacitor plate (3 phase)	033091510000
8	Reactor(big)	041301050000
9	Reactor(small)	041301070000
10	Water pump contactor (3 phase)	040020020000
11	Electronic expansion valve	006121100001
12	4-way valve	006110160001
13	Water flow switch	040060600000
14	Fan motor	032051530000
15	Full set of sensors	Z35043000200
16	Compressor	031064040000
17	Titanium heat exchanger(Heat)	001031250002
18	Evaporator	Z01011190000
19	High pressure protection switch	040050630000
20	Low pressure protection switch	040050130000
21	Low Pressure valve	006080500000
22	Liquid reservoir	006090040000
23	Water union (Black, 50mm)	003990020000
24	Water union gasket 90	004980050002
25	Fan	007010080000
26	Drainage kit	Z03991700000
27	Compressor insulation cap	004041690000
28	Top cover (Brown 8079)	002020640913
29	Front Panel (Brown 8090)	0020206403C1
30	Right Up Panel (Brown 8079, for touch controller)	002020643913
31	Right Down Panel (Brown 8079)	0020206412M1
32	Back Panel (Brown 8079)	0020206455M1
33	Bottom board	002020646000
34	Pole (Brown 8079)	0020206404M1
35	Left mesh board (Brown 8079)	0020206417M1



Position	Spare parts	Code
1	Inverter board	033093010000
2	PC board (Heat)	033090150000H78s
3	Touch controller	034092020001
4	Contactor (3 phase)	040010030000
5	Capacitor (3 phase)	041020350000
6	Power filter plate	033090630000
7	Capacitor plate (3 phase)	033091500000
8	Reactor(big)	041301060000
9	Reactor(small)	041301070000
10	Water pump contactor (3 phase)	040020020000
11	Electronic expansion valve	006121100001
12	4-way valve	006110160001
13	Water flow switch	040060600000
14	Fan motor	032051530000
15	Full set of sensors	Z35043000200
16	Compressor	031064030000
17	Titanium heat exchanger(Heat)	001030680002
18	Evaporator	Z01011140000
19	High pressure protection switch	040050630000
20	Low pressure protection switch	040050130000
21	Low Pressure valve	006080500000
22	Liquid reservoir	006090040000
23	Water union (Black, 50mm)	003990020000
24	Water union gasket 90	004980050002
25	Fan	007010080000
26	Drainage kit	Z03991700000
27	Compressor insulation cap	004041700000
28	Top cover (Brown 8079)	002020650913
29	Front Panel (Brown 8090)	0020206505C1
30	Right Up Panel (Brown 8079, for touch controller)	002020653713
31	Right Down Panel (Brown 8079)	0020206512M1
32	Back Panel (Brown 8079)	0020206507M1
33	Bottom board	002020655000
34	Pole (Brown 8079)	0020206506M1
35	Left mesh board (Brown 8079)	0020206520M1