

# Fairland Electric (China) Limited

Room 2315-2317, No.69, Xianlie Road Central Guangzhou, P.R.China 510095



Tel: 0086-20-87321933 Fax: 0086-20-87327767 E-mail: sales@fairland.com.cn Web: www.fairland.com.cn

# AVERAGE COP 11.5 at 50% capacity **AVERAGE 10 times quieter**

(Air 26°C/ Water 26°C/ Humidity 80%)



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# PRODUCT FAMILY

# **ABOUT FAIRLAND**

Fairland positioned itself as a heat pump specialist since foundation in 1999. Fairland has been focusing on developing innovative HP technology and pursuing high quality HP products.

In the past 7 years, Fairland has been the 1st one who developed the Full-inverter technology and leading the trend of global inverter pool heat pump market. Fairland believes the Full-inverter technology will create maximum value for smart pool.

Fairland continues providing satisfactory service and more innovative products to benefit the markets, the partners and the pool families.

# **Strive for Customer Centricity** - Serve the Needs of Customer

## MISSION

One Swimming Pool One Inverter

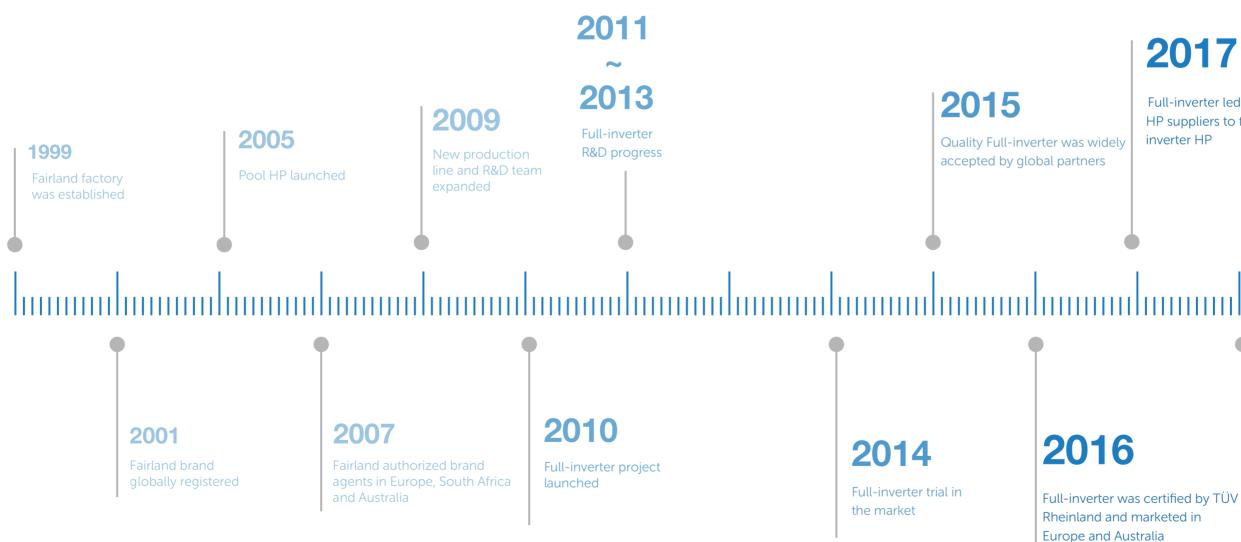


Simple & Focus

POSITION Heat Pump Specialist



In the past 20 years, Fairland has kept innovating the HP technology for end users' satisfaction and partners' value.



# 2017

Full-inverter led the other HP suppliers to follow up with inverter HP

## 2019 Leading innovative technology again...

# untananahan mahamana)



Full-inverter HP became the main trend in the market









### **Q/C SYSTEMS**

Fairland not only respects the international standard, but also insists in the strict quality control in HP industry. The Q/C system works strictly before production, during production and after production.

Fairland people believe High Technology, Quality Components and Strict Quality Control create Quality HPs.

## **BEFORE PRODUCTION**

- Persist in adopting high-quality components for 20 years
- 8 hours high-temp aging running and then 100% QC on whole control system
- High-rate random inspection for all components

## **DURING PRODUCTION**

- Silver welding (5% silver) for more reliable refrigerant circuit system
- 3 times refrigerant leakage test
- Complete electrical safety test

## AFTER PRODUCTION

- ◆ 45mins running test for every unit
- Drying/cleaning/anti-rust treatment for every unit
- 1% random inspection for mass production in the lab











IPH70		Energy
Swimming Pool Heat P	ump	Swimming Pool Heat Pump
AVERAGE COP 11.5	Type Approved Safety Regular Froduction Surveillance www.tuv.com ID 1419056398	More Efficient
Heating capacity kw COP COP at 50% capacity	27.5 16.2~6.5 <b>11.5</b>	(Air 26°C / Water 26°C / Humidity 8
(Air 26°C / Water 26°C / Humidity 80%)		Heating capacity kW COP
Heating capacity kw	18.0	COP at 50% capacity
Rated input power kw	0.53~3.8	(Air 15°C / Water 26°C / Humidity 7
СОР	8.5~4.8	Heating capacity kw
COP at 50% capacity	7.0	Rated input power kW
(Air 15°C / Water 26°C / Humidity 70%)		COP COP at 50% capacity
		Europe Norm EN 14511
Sound pressure at 1m dB(A)	43.5~54.9	Sound pressure at 1m
Sound pressure of 50% capacity at 1m dB		Sound pressure of 50%
Sound pressure at 10m dB(A)	23.5~34.9	Sound pressure at 10r

Energy Swimming Pool Heat Pump	Model BPN17
More Efficient	9.1 AVERAGE COP
(Air 26°C / Water 26°C / Humidity 80%)	
Heating capacity kw	16.5
Heating capacity kW COP	16.5 10.5~5.7 <b>9.1</b>
Heating capacity kw COP COP at 50% capacity	10.5~5.7
Heating capacity kW COP <b>COP at 50% capacity</b> (Air 15°C / Water 26°C / Humidity 70%)	10.5~5.7 <b>9.1</b>
Heating capacity kW COP <b>COP at 50% capacity</b> (Air 15°C / Water 26°C / Humidity 70%) Heating capacity kW	10.5~5.7 <b>9.1</b> 11.5
Heating capacity kW COP <b>COP at 50% capacity</b> (Air 15°C / Water 26°C / Humidity 70%) Heating capacity kW Rated input power kW	10.5~5.7 <b>9.1</b> 11.5 0.56~2.7
Heating capacity kW COP <b>COP at 50% capacity</b> (Air 15%C / Water 26%C / Humidity 70%6) Heating capacity kW Rated input power kW COP	10.5~5.7 9.1 11.5 0.56~2.7 6.2~4.2
Heating capacity kW COP <b>COP at 50% capacity</b> (Air 15°C / Water 26°C / Humidity 70%) Heating capacity kW Rated input power kW	10.5~5.7 <b>9.1</b> 11.5 0.56~2.7
Heating capacity kW COP COP at 50% capacity (Air 15°C / Water 26°C / Humidity 70%) Heating capacity kW Rated input power kW COP COP at 50% capacity	10.5~5.7 9.1 11.5 0.56~2.7 6.2~4.2 6.2
Heating capacity kW COP COP at 50% capacity (Air 15°C / Water 26°C / Humidity 70%) Heating capacity kW Rated input power kW COP COP at 50% capacity Europe Norm EN 14511	10.5~5.7 9.1 11.5 0.56~2.7 6.2~4.2 6.2 45.2~56.3

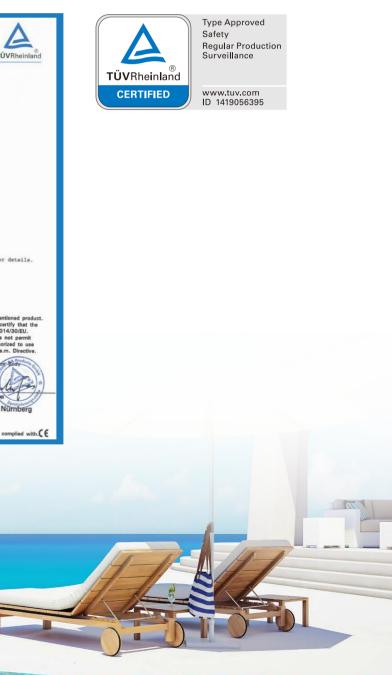


(Air 15°C/ Water 26°C/ Humidity 70%)

# **TÜV Rheinland Certification**

The COP, heating capacity & sound pressure of Fairland Full-inverter heat pumps are certified by TÜV Rheinland in accordance with European standard EN14511 & EN12102.

	of Cor EC Council Dire	FICATE formity <u>T</u> ctive 2014/30/EU ic Compatibility	Ū
	Registration No.:	AE 50362859 0001	
	Report No .:	16080138 001	
Holder:	FAIRLAND ELECTR Gaocun Ind. Zone, Shunde District Foshan, Guangdon P.R. China	NC CO., LTD Beijiao Town g 528311	
Product:	Thermal Heat Pump (Swimming Pool Heat Pur	np)	
Identification:	IPH45		
	Serial No.: n.a. Remark : Refer to	test report 16080138 001 fo	or
Tested acc. to:	EN 55014-1:2006+A1+A2 EN 55014-2:1997+A1+A2 EN 55014-2:2015 EN 61000-3-2:2014 EN 61000-3-3:2013		
Technical Report and do tested sample is in conf This certificate does not the use of u TÜV Rheini	cumentation are at the Licer formity with all provisions of imply assessment of the pr land mark of conformity. Th	tion of a sample of the above mu- rice Holder's disposal. This is to o Annax III of Council Directive 2 oduction of the product and doe e holder of the certificate is auth of conformity according to the Certificat	014 s n nori
Date20.12.2016	_	1. Alexandre	4
		Brenda Fe Tillystraße 2 - 90431	to la
CE The CE marking	y only be used if all relevan	t and effective EC Directives are	co
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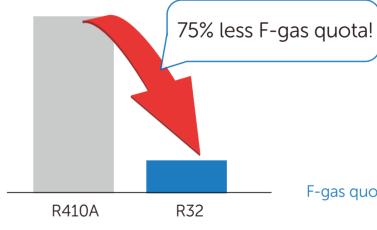






## R32, More Eco-friendly

R32 HP is a low GWP refrigerant of 675, it can reduce 75% of global warming gas emissions, providing a lower carbon release than most other HFCs.



Spend Less, Save More

F-gas quota



1. Service support with one click

2. Real-time monitoring

3. Control anytime anywhere











# What's Full-inverter **Technology?**



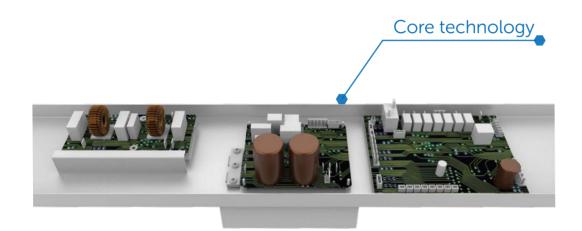
Full-inverter HP brings you half running cost and 10 times quieter swimming environment based on AVERAGE performance. When season starts, the Full-inverter HP runs at 100% capacity to heat up the pool in the first few days. After that, the Full-inverter HP runs at AVERAGE 50% capacity to maintain the desired pool temperature.

Normally, the pool temperature drops 0.5~1.5 <sup>°</sup>C daily, 50% capacity of a Full-inverter HP is sufficient to heat up the pool by  $1.5 \sim 2.2$  °C in 15 hours running with the right model selection. The AVERAGE COP 11.5 leads to half running cost compared with an On/Off HP. Meanwhile, the AVERAGE sound pressure of a Full-inverter HP is 45.2 dB(A) at 1m, which is 10 times quieter than an On/Off HP and even can be negligible.



The Core of Full-inverter Technology is Full-inverter Control System

# Original & Unique Full-inverter Control System



The Full-inverter Control System controls the compressor and fan motor speed to reach optimized performance.

Only Full-inverter Control System can drive the DC-inverter Compressor Hz by Hz and DC-inverter Fan Motor round by round, which leads to the stepless running of the whole system, and brings the most comfortable, healthy & silent environment.

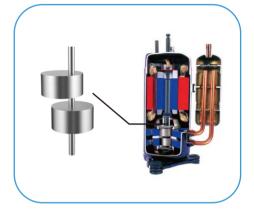
## so DC-inverter HPs ≠ Full-inverter HPs

## Twin-Rotary DC-inverter Compressor

Full-inverter adopts twin-rotary DC-inverter compressor instead of single rotary compressor, the two rotors operate together to balance the movement of each other for anti-shaking, which is higher efficiency, lower vibration & quieter operation.

### DC-inverter Fan Motor

Full-inverter Control System controls DC brushless fan motor directly to ensure it works in the most precise & efficient way, it leads to a much lower noise and less failure rate compare with the normal mechanical brushes fan motor.





# **INVERTER-PLUS**

The Most Efficient Full-inverter Pool HP

AVERAGE COP 11.5 at 50% capacity
AVERAGE 10 times quieter



## Certified by TÜV Rheinland



Type Approved Safety Regular Production Surveillance

www.tuv.com ID 1419056395

# **HIGHEST AVERAGE COP**

in pool heat pump industry

## **HALF Running Cost**

AVERAGE COP 11.5 at 50% capacity, COP 16 at 20% capacity

— TÜV Rheinland Certified

(COP means Coefficient of Performance, it is a ratio of heating capacity to power consumption)

### Half running cost (in 180 days swimming season)

In the first 5 days, Inverter-plus HP runs at 100% capacity, and heats up the pool to the set temperature. In the next 175 days, it runs at AVERAGE 50% capacity (AVERAGE COP 11.5) to maintain the desired pool temperature. So the AVERAGE COP is doubled compared with On/Off HP.

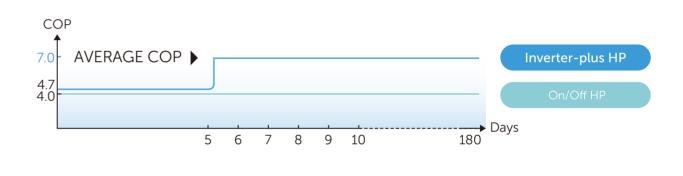
### O AVERAGE COP 11.5 (Air 26 °C / Water 26 °C / Humidity 80%)

Capacity COP Model	IPH15	IPH20	IPH25	IPH30	IPH35	IPH45	IPH55	IPH70	IPH70T	IPH100T
20% capacity	15.8	15.5	16.2	15.6	16.3	16.6	16.1	16.2	16.1	16.5
AVERAGE 50% capacity	11.3	11.2	11.3	10.8	11.2	11.4	11.0	11.5	11.5	11.2
100% capacity	7.4	7.4	7.3	6.0	6.7	6.2	6.0	6.5	6.5	5.8

### OAVERAGE COP 7 (Air 15°C / Water 26°C / Humidity 70%)

Capacity COP Model	IPH15	IPH20	IPH25	IPH30	IPH35	IPH45	IPH55	IPH70	IPH70T	IPH100T
20% capacity	8.1	7.7	8.1	7.8	8.2	8.2	8.1	8.5	8.5	8.4
AVERAGE 50% capacity	7.0	6.8	7.0	6.5	6.8	6.6	6.5	7.0	7.0	7.2
100% capacity	4.8	5.0	4.8	4.5	4.6	4.5	4.4	4.8	4.8	4.7

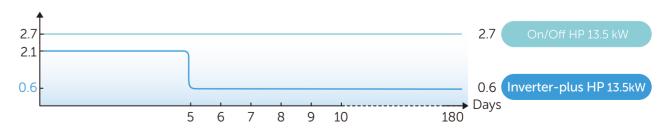
Inverter-plus HP vs On/Off HP (in 180 days swimming season)



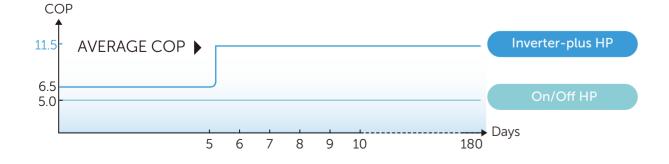
### OAVERAGE power consumption (in 180 days swimming season)

(e.g. 13.5kW at Air 26°C/ Water 26°C/ Humidity 80%)

### Power consumption (kW)



#### Inverter-plus HP vs On/Off HP (in 180 days swimming season)



## **2 AVERAGE 10 Times Quieter**

When maintaining pool temperature at AVERAGE 50% capacity, AVERAGE sound pressure of a Inverter-plus HP can bring you 10 times quieter swimming environment and more friendly neighborhood than an On/Off HP.

## THINK BIGGER

It will bring you more benefits:



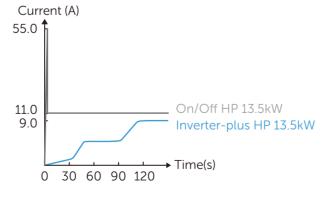
\* 1dB lower, 1 time guieter.

### • AVERAGE sound pressure at 1m dB(A)

Model Capacity Sound pressure	IPH15	IPH20	IPH25	IPH30	IPH35	IPH45	IPH55	IPH70	IPH70T	IPH100T
20% capacity	37.8	38.8	38.6	42.1	41.3	43.1	40.9	43.5	43.5	42.6
AVERAGE 50% capacity	40.1	41.4	43.3	45.7	46.0	46.5	46.4	48.4	48.4	45.8
100% capacity	47.2	48.2	49.9	50.7	54.0	53.8	54.2	54.9	54.9	54.7

**3** Soft Start Function

When Inverter-plus HP turns on, the current will start from 0 A and go up slowly to rated current in 2 minutes. It will not affect the house electricity system, while the frequent start current of On/Off HP is 5 times of rated current, it is a burden to the electricity system.



(e.g. 13.5kW at Air 26°C/ Water 26°C/ Humidity 80%)



#### **INVERTER-PLUS HEAT PUMP SPECS (R410A)**

Model	\\ IPH15 \\	IPH20	IPH25	IPH30	( IPH35	IPH45	( IPH55		∖ ірн7от \′	IPH100T
Advised pool volume (m <sup>3</sup> )	15~30	20~40	25~45	30~55	35~65	40~75	50~95	65~120	65~120	90~160
Operating air temperature (°C)					-7~43					
Performance Condition: Air 26°C / Wate	er 26°C / Humidity	/ 80%								
Heating capacity (kW)	6.5	8.1	10.0	12.1	13.5	17.5	21.0	27.5	27.3	35.5
СОР	15.8~7.4	15.5~7.4	16.2~7.3	15.6~6.0	16.3~6.7	16.6~6.2	16.1~6.0	16.2~6.5	16.1~6.5	16.5~5.8
COP at 50% capacity	11.3	11.2	11.3	10.8	11.2	11.4	11.0	11.5	11.5	11.2
Performance Condition: Air 15°C / Wate	er 26°C / Humidity	/ 70%								
Heating capacity (kW)	4.8	6.0	7.0	8.1	9.5	11.5	14.5	18.0	18.0	24.2
СОР	8.1~4.8	7.7~5.0	8.1~4.8	7.8~4.5	8.2~4.6	8.2~4.5	8.1~4.4	8.5~4.8	8.5~4.8	8.4~4.7
COP at 50% capacity	7.0	6.8	7.0	6.5	6.8	6.6	6.5	7.0	7.0	7.2
Sound pressure at 1m dB(A)	37.8~47.2	38.8~48.2	38.6~49.9	42.1~50.7	41.3~54.0	43.1~53.8	40.9~54.2	43.5~54.9	43.5~54.9	42.6~54.7
Sound pressure of 50% capacity at 1m of	dB(A) 40.1	41.4	43.3	45.7	46.0	46.5	46.4	48.4	48.4	45.8
Sound pressure at 10m dB(A)	17.8~27.2	18.8~28.2	18.6~29.9	22.1~30.7	21.3~34.0	23.1~33.8	20.9~34.2	23.5~34.9	23.5~34.9	22.6~34.7
Compressor				Twin-rota	γ Mitsubishi D	C-inverter				
Heat exchanger				Spiral	titanium tube	in PVC				
Casing				A	luminum-allo	y				
Power supply				2	230V/1 Ph/50H	Z			400V/3	Ph/50Hz
Rated input power at air 15°C (kW)	0.12~0.94	0.16~1.2	0.21~1.4	0.24~1.8	0.27~2.1	0.3~2.6	0.36~3.3	0.53~3.8	0.53~3.9	0.63~5.15
Rated input current at air 15°C (A)	0.52~4.1	0.7~5.2	0.91~6.1	1.04~7.8	1.17~9.1	1.3~11.3	1.57~14.3	2.3~16.5	0.76~5.6	0.91~7.4
Max input current (A)	6.5	7.5	8.5	10.5	11.0	13.0	17.0	20.0	7.0	9.5
Circuit breaker (A)	8.0	9.0	11.0	13.0	13.5	16.0	21.0	24.0	9.0	12.0
Power cord (mm <sup>2</sup> )	3×1.5	3×1.5	3×2.5	3×2.5	3×2.5	3×2.5	3×4	3×6	5×2.5	5×2.5
Advised water flux (m <sup>3</sup> /h)	2~4	2~4	3~4	4~6	5~7	6.5~8.5	8~10	10~12	10~12	12~18
Water pipe in-out size (mm)					50					
Net dimension LxWxH (mm)	894×359×648 8	894×359×648	894×359×648	954×359×648	954×359×648	954×429×648	954×429×755	1084×429×948	1084×429×948	1154×539×94
Net weight (kg)	42	45	49	50	52	63	68	90	93	117
Qty per 20'FT / 40'HQ (sets)	102/216	102/216	102/216	90/198	90/198	78/165	52/165	44/100	44/100	34/72

TÜV Rheinland Certified COP, Heating Capacity & Sound Pressure. \* The advised pool volume indicated applies under following conditions: Swimming pool is well covered; system runs at least 15 hours per day; \* The final specs will be in accordance with the specs on the product.

#### When choosing a Inverter-plus HP, we suggest to choose a bigger model so that the HP will run at lower speed more time.



F

# **INVERTER-PLUS VERTICAL**

Classic Aluminum-alloy Design



20% higher heating performance than its labeled capacity One button for fast heating

### • HALF Running Cost

COP up to 15.8, AVERAGE COP is 10.6 (Air 26°C/Water 26°C/Humidity 80%) Half running cost saving

## AVERAGE 6 Times Quieter Running

When maintaining pool temp at AVERAGE 50% capacity, it brings guieter swimming environment with twin-rotary DC-inverter compressor and unique ventilation system

#### **INVERTER-PLUS VERTICAL HEAT PUMP SPECS (R410A)**

Model	V IPH13V	IPH17V	IPH21V
Advised pool volume (m <sup>3</sup> )	35~65	40~75	50-95
Operating air temperature ( °C )		-7~43	
Performance Condition: Air 26°C / Water 26°C / Humidity	80%		
Heating capacity (kW)	13.5	17.5	21.0
COP	15.5~6.7	15.8~6.2	15.3~6.0
COP at 50% capacity	10.6	10.8	10.5
Performance Condition: Air 15°C / Water 26°C / Humidity	70%		
Heating capacity (kW)	9.5	12.1	15.2
COP	7.8~4.6	7.8~4.5	7.7~4.5
COP at 50% capacity	6.5	6.3	6.3
Sound pressure at 1m dB(A)	43.9~54.0	46.2~57.3	46.3~58.1
Sound pressure of 50% capacity at 1m dB(A)	49.5	49.7	50.6
Sound pressure at 10m dB(A)	23.9~34.0	26.2~37.3	26.3~38.1
Heat exchanger		Spiral titanium tube in PVC	
Casing		Aluminum-alloy	
Power supply		230V/1 Ph/50Hz	
Rated input power at air 15°C (kW)	0.28~2.07	0.33~2.69	0.40~3.38
Rated input current at air 15°C (A)	1.21~9.00	1.43~11.7	1.74~14.7
Max input current (A)	11.0	13.5	17.5
Circuit breaker (A)	13.0	16.0	21.0
Power cord (mm <sup>2</sup> )	3×2.5	3×2.5	3×4
Advised water flux (m <sup>3</sup> /h)	5~7	6.5~8.5	8~10
Water pipe in-out size (mm)		50	
Net dimension LxWxH (mm)	652×689×640	652×689×740	652×689×740
Net weight (kg)	72	80	90
Qty per 20'FT / 40'HQ (sets)	63/135	42/135	42/135

\* The advised pool volume indicated applies under following conditions: Swimming pool is well covered; system runs at least 15 hours per day; E \* The final specs will be in accordance with the specs on the product.





# **INVERTER-PLUS COMMERCIAL**

Possibly the Biggest Full-inverter Pool HP



AVERAGE COP 10 (Air 26 °C / Water 26 °C / Humidity 80%) Half running cost saving.

### AVERAGE 10 Times Quieter

When maintaining pool temp at AVERAGE 50% capacity, it brings a quieter swimming environment with twin-rotary DC-inverter compressor and unique ventilation system.

## • LONGER Working Life

Low speed running philosophy extends working life.

#### **INVERTER-PLUS COMMERCIAL HEAT PUMP SPECS (R410A)**

Model	\\ IPH150T	\\ IРН300Т				
Advised pool volume (m <sup>3</sup> )	130~260	260~520				
Operating air temperature ( °C )	-	-7~43				
Performance Condition: Air 26°C / Water 26°C / H	umidity 80%					
Heating capacity (kW)	60.0	110.0				
COP at 50% capacity	10.1	10.0				
Performance Condition: Air 15°C / Water 26°C / H	umidity 70%					
Heating capacity (kW)	40.0	81.0				
COP at 50% capacity	6.8	6.8				
Compressor	DC-	inverter				
Heat exchanger	Spiral titani	ium tube in PVC				
Casing	Alumi	num-alloy				
Fan direction	Ve	ertical				
Power supply	400V/3	3 Ph/50Hz				
Rated input power at air 15°C (kW)	2.20~8.05	4.69~17.6				
Rated input current at air 15°C (A)	3.17~12.0	6.77~25.4				
Max input current (A)	20.0	40.0				
Circuit breaker (A)	25.0	48.0				
Advised water flux (m <sup>3</sup> /h)	20~25	40~50				
Water pipe in-out size (mm)	75	110				
Net dimension LxWxH (mm)	1000x1110x1260	2100×1090×1280				
Net weight (kg)	212	459				
Qty per 20'FT / 40'HQ (sets)	8/18	4/9				

\* The advised pool volume indicated applies under following conditions: Swimming pool is well covered; system runs at least 15 hours per day; \* The final specs will be in accordance with the specs on the product.



E

# **INVERTER-PLUS DEHUMIDIFIER**

# / The 1<sup>st</sup> Full-inverter Dehumidifier

- 10 times quieter than traditional dehumidifier
- Double energy saving
- Stainless-steel and plastic coating casing
- Environment friendly refrigerant

#### **INVERTER-PLUS DEHUMIDIFIER SPECS (R32)**

Model 📉	IDHR48	\\ IDHR72 \\	\ IDHR96		
Advised pool surface (m <sup>2</sup> )	≤20	≤30	≤40		
Operating air temperature (°C)		10~38			
Capacity (l/h) (Air 30°C/ RH 80%)	2.0	3.0	4.0		
DER (l/h.kW) (Air 30°C/ RH 80%)	4.52~2.80	4.53~2.85	4.50~2.75		
Heat recovered (kW)	2.4	3.3	4.4		
Electric heating optional (kW)	2.0	2.0	2.0		
Rated power (kW)	0.11~0.71	0.17~1.05	0.22~1.45		
Rated current (A)	0.48~3.09	0.74~4.57	0.96~6.30		
Max input current (A)	5.5	7.5	9.5		
Circuit breaker (A)	8.0	10.0	13.0		
Power Cord (mm <sup>2</sup> )	3x1.5	3x2.5	3x4		
Power supply		230V/1 Ph/50Hz	·		
Sound pressure at 1 m dB(A)	35.3~45.6	35.6~46.1	35.9~46.4		
Sound pressure of 50% capacity at 1m dB(A)	38.2	40.1	40.3		
Air flow (m <sup>3</sup> /h)	600	800	1000		
Net Dimension LxWxH (mm)	855×286×860	855×286×860	1155×286×860		
Net weight (kg)	52	55	70		
Qty per 20'FT / 40'HQ (sets)	74/158	74/158	58/120		

\* The final specs will be in accordance with the specs on the product.



# CE



## • Full-inverter Control System

The Full-inverter Control System manipulate the compressor and fan motor speed to reach optimized performance.

## • HALF Running Cost

COP up to 13.8, AVERAGE COP 10 (Air 26 °C / Water 26 °C / Humidity 80%) saves half running cost.

## • AVERAGE 8 Times Quieter

When maintaining pool temp at AVERAGE 50% capacity, it brings a quieter swimming environment with twin-rotary DC-inverter compressor and unique ventilation system.

#### **INVERTER-PRO HEAT PUMP SPECS (R410A)**

Model				IVP13			IVP25			
Advised pool volume (m <sup>3</sup> )	15~30	20~40	25~45	30~60	40-75	50-90	60-110			
Operating air temperature (°C)			•	-5~43						
Performance Condition: Air 26°C/ Water 26°C,	/ Humidity 80%									
Heating capacity (kW)	6.5	8.2	9.6	13.0	16.5	20.5	25.3			
COP	13.2~5.6	13.2~5.3	13.3~5.5	13.5~5.7	13.5~5.9	13.6~5.8	13.8~5.9			
COP at 50% capacity	9.4	9.0	9.1	9.9	9.8	9.5	9.8			
Performance Condition: Air 15°C/Water 26°C/Humidity 70%										
Heating capacity (kW)	4.5	6.1	7.2	9.0	11.3	14.0	17.2			
СОР	6.9~4.1	7.0~4.1	7.1~4.3	7.1~4.1	7.2~4.4	7.1~4.3	7.3~4.2			
COP at 50% capacity	6.3	6.2	6.4	6.2	6.5	6.4	6.5			
Sound pressure at 1m dB(A)	39.4~51.3	40.3~51.0	40.0~52.4	41.9~52.9	44.3~56.1	44.5~57.0	44.9~57.8			
Sound pressure of 50% capacity at 1m dB(A)	43.4	43.3	45.5	48.0	48.2	49.3	49.7			
Sound pressure at 10m dB(A)	19.4~31.3	20.3~31.0	20.0~32.4	21.9~32.9	24.3~36.1	24.5~37.0	24.9~37.8			
Heat exchanger			Spii	ral titanium tube in	PVC	1				
Casing				ABS Casing						
Power supply				230V/1 Ph/50Hz						
Rated input power at air 15°C (kW)	0.18~1.09	0.25~1.49	0.29~1.67	0.37~2.20	0.46~2.57	0.56~3.26	0.68~4.10			
Rated input current at air 15°C (A)	0.78~4.74	1.08~6.48	1.26~7.26	1.61~9.56	2.00~11.2	2.43~14.2	2.96~17.8			
Max input current (A)	6.5	8.5	9.5	12.5	15.0	19.5	21.5			
Circuit breaker (A)	8.0	10.0	11.5	15.0	18.0	23.0	25.0			
Power cord (mm <sup>2</sup> )	3×1.5	3×1.5	3×2.5	3×2.5	3×4	3×4	3×6			
Advised water flux (m <sup>3</sup> /h)	2~4	2~4	3~4	4~6	6~8	8~10	10~12			
Water pipe in-out size (mm)				50						
Net dimension LxWxH (mm)	872×349×654	872×349×654	872×349×654	872×349×654	962×349×654	962×349×754	1092×420×958			
Net weight (kg)	42	46	47	49	60	68	90			
Qty per 20'FT / 40'HQ (sets)	102/216	102/216	102/216	102/216	90/198	60/198	44/100			

\* The advised pool volume indicated applies under following conditions: Swimming pool is well covered; system runs at least 15 hours per day; \* The final specs will be in accordance with the specs on the product.

# **INVERTER-PRO**

The Most Economical Full-inverter Pool HP



35 INVERTER-PRO

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# COMFORTLINE **INVERTER**

The Most Economical DC-inverter Pool HP



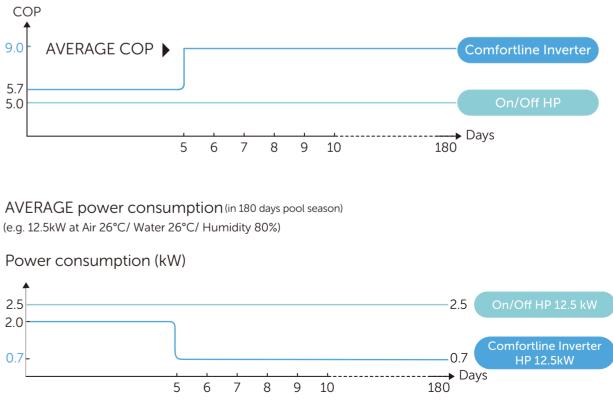
Comfortline Inverter is powered by DCinverter compressor, it can adjust heating capacity from 20% to 100% intelligently according to different heating demands.

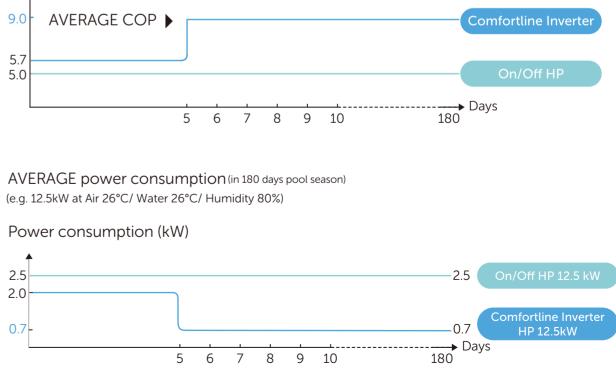
# AVERAGE COP 9 (Air 26 C / Water 26 C / Humidity 80%)

Comfortline Inverter AVERAGE COP is 9 (Air 26°C/ Water 26°C/ Humidity 80%), which means 1kW electricity consumption can provide up to 9kW heat in return. While On/Off HP can only provide 5kW heat as its COP is just around 5.

Capacity COP	BPN06	BPN08	BPN09	BPN13	BPN17	BPN21	BPN25
20% capacity	10.0	9.5	10.0	11.0	10.5	11.2	10.6
AVERAGE 50% capacity	8.8	8.2	8.6	9.5	9.1	9.2	9.0
100% capacity	5.8	5.6	5.7	5.9	5.7	5.6	5.8

Comfortline Inverter vs On/Off HP (in 180 days pool season)







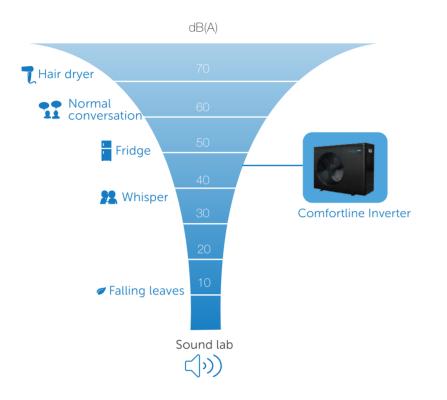
- When season starts and heating demand is high, the Comfortline Inverter runs at 100% compressor & fan speed for fast heating.
- When maintaining the pool temperature, the Comfortline Inverter runs at low speed for energy saving with higher COP.



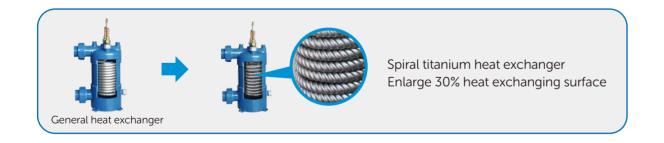
## 7 Times Quieter

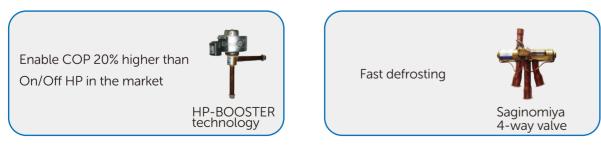
2

Thanks to quiet DC-inverter compressor, low-speed running philosophy of compressor & fan motor, Comfortline Inverter can offer you super quiet operation by 7dB(A) lower sound pressure at AVERAGE 50% capacity.



#### 3 **Other Advantages**





### **COMFORTLINE INVERTER HEAT PUMP SPECS (R410A)**

Model	BPN06	BPN08	BPN09	BPN13	BPN17	BPN21	BPN25		
Advised pool volume (m <sup>3</sup> )	14~28	20~35	20~40	30~55	35-70	45-85	55-100		
Operating air temperature (°C)			•	0~43					
Performance Condition: Air 26°C/ Water 26°C	/ Humidity 80%								
Heating capacity (kW)	6.5	8.0	9.2	12.5	16.5	20.5	25.0		
СОР	10.0~5.8	9.5~5.6	10.0~5.7	11.0~5.9	10.5~5.7	11.2~5.6	10.6~5.8		
COP at 50% capacity	8.8	8.2	8.6	9.5	9.1	9.2	9.0		
Performance Condition: Air 15°C/ Water 26°C	/ Humidity 70%								
Heating capacity (kW)	4.5	6.0	7.0	9.0	11.5	14.0	17.0		
COP	6.1~4.25	6.1~4.1	6.2~4.3	6.1~4.2	6.2~4.2	6.2~4.1	6.2~4.3		
COP at 50% capacity	6.0	6.1	5.8	6.0	6.2	5.9	6.0		
Sound pressure at 1m dB(A)	39.8~51.2	40.8~51.1	40.6~52.5	42.9~53.0	45.2~56.3	45.3~57.1	45.8~57.8		
Sound pressure of 50% capacity at 1m dB(A)	43.8	43.9	45.8	48.5	48.7	49.6	50.1		
Sound pressure at 10m dB(A)	19.8~31.2	20.8~31.1	20.6~32.5	22.9~33.0	25.2~36.3	25.3~37.1	25.8~37.8		
Heat exchanger			Spi	ral titanium tube in	PVC				
Casing	Metal casing with plastic coating								
Rated input power at air 15°C (kW)	0.35~1.0	0.34~1.4	0.34~1.6	0.36~2.0	0.56~2.7	0.6~3.4	0.68~3.95		
Rated input current at air 15°C (A)	1.52~4.4	1.48~6.0	1.48~7.0	1.57~8.7	2.43~11.7	2.6~15.0	2.95~17.1		
Max input current (A)	6.5	8.0	9.5	12.5	15.0	19.5	21.5		
Circuit breaker (A)	8.0	9.5	11.5	15.0	18.0	23.0	25.0		
Power cord (mm <sup>2</sup> )	3×1.5	3×1.5	3×2.5	3×2.5	3×4	3×4	3×6		
Power supply	230V/1 Ph/50Hz								
Advised water flux (m <sup>3</sup> /h)	2~4	2~4	3~4	4~6	6~8	8~10	10~12		
Water pipe in-out size (mm)	50								
Net dimension LxWxH (mm)	744×359×648	864×359×648	864×359×648	864×359×648	954×359×648	954×359×748	1084×429×948		
Net weight (kg)	42	46	47	49	60	68	90		
Qty per 20'FT / 40'HQ (sets)	114/252	102/216	102/216	102/216	90/198	60/198	44/100		

# **APPENDIX**

### **INVERTER-PLUS HEAT PUMP SPECS (R32)**

Model	\\ IPHR15 \'	IPHR20	IPHR26	IPHR33	V IPHR40	IPHR45	IPHR55	IPHR70	IPHR70T	IPHR100T
Advised pool volume (m <sup>3</sup> )	15~30	20~40	25~45	30~55	35~65	40~75	50~95	65~120	65~120	90~160
Operating air temperature (°C)					-7~43					
Performance Condition: Air 26°C / Wate	r 26°C / Humidit	y 80%								
Heating capacity (kW)	6.5	8.5	10.5	13.0	15.0	17.5	20.5	27.5	27.3	35.8
СОР	14.7~6.0	14.8~7.4	15.0~7.4	15.4~7.3	15.5~6.7	15.8~6.2	15.3~6.0	15.4~6.5	15.3~6.5	15.6~5.8
COP at 50% capacity	10.5	10.9	11.0	11.0	10.9	11.1	10.7	11.2	11.2	10.9
Performance Condition: Air 15°C / Wate	r 26°C / Humidit	y 70%								
Heating capacity (kW)	4.8	6.3	7.3	8.7	10.5	11.5	14.0	18.0	18.0	24.5
СОР	7.3~4.5	7.4~5.0	7.7~4.8	7.7~4.8	7.8~4.6	7.8~4.5	7.7~4.4	8.1~4.8	8.1~4.8	8.0~4.7
COP at 50% capacity	6.3	6.6	6.8	6.8	6.6	6.4	6.3	6.8	6.8	7.0
Sound pressure at 1m dB(A)	37.8~47.2	38.8~48.2	38.6~49.9	42.1~50.7	41.3~55.0	43.1~53.8	40.9~54.2	43.5~54.9	43.5~54.9	42.6~54.7
Sound pressure of 50% capacity at 1m dB(A) 40.1 41.4 43.3 45.7 46.5 46.5 46.4 48.4								48.4	45.8	
Sound pressure at 10m dB(A)	17.8~27.2	18.8~28.2	18.6~29.9	22.1~30.7	21.3~35.0	23.1~33.8	20.9~34.2	23.5~34.9	23.5~34.9	22.6~34.7
Compressor				Twin-rota	ry Mitsubishi D	C-inverter				
Heat exchanger				Spiral	titanium tube i	in PVC				
Casing				A	luminum-alloy	/				
Power supply	230V/1 Ph/50Hz							400V/3 Ph/50Hz		
Rated input power at air 15°C (kW)	0.13~1.06	0.17~1.2	0.19~1.5	0.23~1.81	0.27~2.2	0.30~2.6	0.36~3.18	0.55~3.8	0.55~3.9	0.61~5.2
Rated input current at air 15°C (A)	0.56~4.60	0.74~5.2	0.83~6.5	1.00~7.87	1.17~9.6	1.3~11.3	1.57~13.8	2.4~16.5	0.79~5.6	0.88~7.4
Max input current (A)	6.5	8.0	9.0	11.5	12.0	13.0	17.0	20.0	7.0	9.5
Circuit breaker (A)	8.0	10.0	11.0	14.0	15.0	16.0	21.0	24.0	9.0	12.0
Power cord (mm <sup>2</sup> )	3×1.5	3×1.5	3×2.5	3×2.5	3×2.5	3×2.5	3×4	3×6	5x2.5	5x2.5
Advised water flux (m <sup>3</sup> /h)	2~4	2~4	3~4	4~6	5~7	6.5~8.5	8~10	10~12	10~12	12~18
Water pipe in-out size (mm)					50					
Net dimension LxWxH (mm)	894×359×648	894×359×648	894×359×648	954×359×648	954×359×648	954×429×648	954×429×755	1084×429×948	1084×429×948	1154×539×948
Net weight (kg)	42	45	49	50	52	63	68	90	93	120
Qty per 20'FT / 40'HQ (sets)	102/216	102/216	102/216	90/198	90/198	78/165	52/165	44/100	44/100	34/72

\* The advised pool volume indicated applies under following conditions: Swimming pool is well covered; system runs at least 15 hours per day; \* The final specs will be in accordance with the specs on the product.

### **INVERTER-PLUS VERTICAL HEAT PUMP SPECS (R32)**

Model	IPHR13V	IPHR17V	IPHR21V			
Advised pool volume (m³)	35~65 40~75		50-95			
Operating air temperature ( °C )		-7~43				
Performance Condition: Air 26°C / Water 26°C / Humid	ity 80%					
Heating capacity (kW)	13.3	17.3	20.8			
СОР	14.6~6.7	15.1~6.2	14.6~6.0			
COP at 50% capacity	10.5	10.6	10.3			
Performance Condition: Air 15°C / Water 26°C / Humic	lity 70%					
Heating capacity (kW)	9.5	12.0	15.0			
СОР	7.3~4.8	7.4~4.5	7.3~4.5			
COP at 50% capacity	6.5	6.4	6.2			
Sound pressure at 1m dB(A)	43.9~54.0	46.2~57.3	46.3~58.1			
Sound pressure of 50% capacity at 1m dB(A)	49.5	49.7	50.6			
Sound pressure at 10m dB(A)	23.9~34.0	26.2~37.3	26.3~38.1			
Heat exchanger	Spiral titanium tube in PVC					
Casing		Aluminum-alloy				
Power supply	230V/1 Ph/50Hz					
Rated input power at air 15°C (kW)	0.26~1.98	0.32~2.67 0.40~3				
Rated input current at air 15°C (A)	1.13~8.61	1.39~11.6	1.74~14.5			
Max input current (A)	11.0	13.5	17.5			
Circuit breaker (A)	13.0	16.0	21.0			
Power cord (mm <sup>2</sup> )	3×2.5	3×2.5	3×4			
Advised water flux (m <sup>3</sup> /h)	5~7	6.5~8.5	8~10			
Water pipe in-out size (mm)		50				
Net dimension LxWxH (mm)	652×689×640 652×689×740		652×689×740			
Net weight (kg)	72	80	90			
Qty per 20'FT / 40'HQ (sets)	63/135	42/135	42/135			

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#### **INVERTER-PRO HEAT PUMP SPECS (R32)**

					\\ \\				
Model			IVPR10	VPR13	IVPR17	VPR21	IVPR25		
Advised pool volume (m <sup>3</sup> )	15~30	20~40	25~45	30~60	40-75	50-90	60-110		
Operating air temperature (°C)	-5~43								
Performance Condition: Air 26°C/ Water 26°C,	/ Humidity 80%								
Heating capacity (kW)	6.5	8.4	9.8	13.1	16.8	20.8	25.5		
СОР	12.9~5.6	12.9~5.3	13.0~5.5	13.2~5.7	13.2~5.9	13.3~5.8	13.5~5.9		
COP at 50% capacity	9.2	9.0	9.0	9.8	9.7	9.4	9.7		
Performance Condition: Air 15°C/Water 26°C/Humidity 70%									
Heating capacity (kW)	4.5	6.2	7.5	9.0	11.5	14.2	17.5		
СОР	6.8~4.1	6.9~4.1	7.0~4.3	7.0~4.1	7.1~4.4	7.0~4.3	7.2~4.2		
COP at 50% capacity	6.2	6.2	6.3	6.0	6.4	6.3	6.4		
Sound pressure at 1m dB(A)	39.4~51.3	40.3~51.0	40.0~52.4	41.9~52.9	44.3~56.1	44.5~57.0	44.9~57.8		
Sound pressure of 50% capacity at 1m dB(A)	43.4	43.3	45.5	48.0	48.2	49.3	49.7		
Sound pressure at 10m dB(A)	19.4~31.3	20.3~31.0	20.0~32.4	21.9~32.9	24.3~36.1	24.5~37.0	24.9~37.8		
Heat exchanger	Spiral titanium tube in PVC								
Casing	ABS Casing								
Power supply	230V/1 Ph/50Hz								
Rated input power at air 15°C (kW)	0.18~1.09	0.25~1.51	0.29~1.74	0.37~2.20	0.46~2.61	0.56~3.30	0.68~4.17		
Rated input current at air 15°C (A)	0.78~4.74	1.08~6.56	1.26~7.56	1.61~9.56	2.00~11.3	2.43~14.3	2.96~18.1		
Max input current (A)	6.5	8.5	9.5	12.5	15.0	19.5	21.5		
Circuit breaker (A)	8.0	10.0	11.5	15.0	18.0	23.0	25.0		
Power cord (mm <sup>2</sup> )	3×1.5	3×1.5	3×2.5	3×2.5	3×4	3×4	3×6		
Advised water flux (m <sup>3</sup> /h)	2~4	2~4	3~4	4~6	6~8	8~10	10~12		
Water pipe in-out size (mm)				50					
Net dimension LxWxH (mm)	872×349×654	872×349×654	872×349×654	872×349×654	962×349×654	962×349×754	1092×420×958		
Net weight (kg)	42	46	47	49	60	68	90		
Qty per 20'FT / 40'HQ (sets)	102/216	102/216	102/216	102/216	90/198	60/198	44/100		

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\* The advised pool volume indicated applies under following conditions: Swimming pool is well covered; system runs at least 15 hours per day; \* The final specs will be in accordance with the specs on the product.

### **COMFORTLINE INVERTER HEAT PUMP SPECS (R32)**

Model	BPNR06	BPNR08	BPNR10	BPNR13	BPNR17	BPNR21	BPNR25			
Advised pool volume (m <sup>3</sup> )	14~28	20~35	20~40	30~55	35-70	45-85	55-100			
Operating air temperature (°C)	0~43									
Performance Condition: Air 26°C/ Water 26°C	/ Humidity 80%									
Heating capacity (kW)	6.0	8.0	9.5	12.5	16.5	20.0	25.0			
СОР	9.5~5.9	9.1~5.6	9.5~5.7	10.5~5.9	10.0~5.7	10.6~5.6	10.2~5.8			
COP at 50% capacity	8.5	8.0	8.3	9.2	8.8	8.9	8.8			
Performance Condition: Air 15°C/Water 26°C	/ Humidity 70%	-								
Heating capacity (kW)	4.3	6.0	7.0	9.0	11.5	14.0	17.0			
СОР	5.9~4.4	5.9~4.1	6.0~4.3	5.9~4.2	6.0~4.2	6.0~4.1	6.0~4.3			
COP at 50% capacity	5.8	5.9	5.6	5.8	6.0	5.8	5.8			
Sound pressure at 1m dB(A)	38.8~50.2	40.8~51.1	40.6~52.5	42.9~53.0	45.2~56.3	45.3~57.1	45.8~57.8			
Sound pressure of 50% capacity at 1m dB(A)	42.8	43.9	45.8	48.5	48.7	49.6	50.1			
Sound pressure at 10m dB(A)	18.8~30.2	20.8~31.1	20.6~32.5	22.9~33.0	25.2~36.3	25.3~37.1	25.8~37.8			
Heat exchanger	Spiral titanium tube in PVC									
Casing	Metal casing with plastic coating									
Rated input power at air 15°C (kW)	0.29~1.0	0.34~1.4	0.35~1.6	0.36~2.1	0.57~2.7	0.62~3.4	0.70~3.95			
Rated input current at air 15°C (A)	1.26~4.2	1.48~6.0	1.52~7.0	1.57~8.7	2.48~11.7	2.7~15.0	3.04~17.1			
Max input current (A)	6.0	8.0	9.5	12.5	15.0	19.5	21.5			
Circuit breaker (A)	8.0	9.5	11.5	15.0	18.0	23.0	25.0			
Power cord (mm <sup>2</sup> )	3×1.5	3×1.5	3×2.5	3×2.5	3×4	3×4	3×6			
Power supply	230V/1 Ph/50Hz									
Advised water flux (m <sup>3</sup> /h)	2~4	2~4	3~4	4~6	6~8	8~10	10~12			
Water pipe in-out size (mm)	50									
Net dimension LxWxH (mm)	744×359×648	864×359×648	864×359×648	864×359×648	954×359×648	954×359×748	1084×429×94			
Net weight (kg)	42	46	47	49	60	68	90			
Qty per 20'FT / 40'HQ (sets)	114/252	102/216	102/216	102/216	90/198	60/198	44/100			